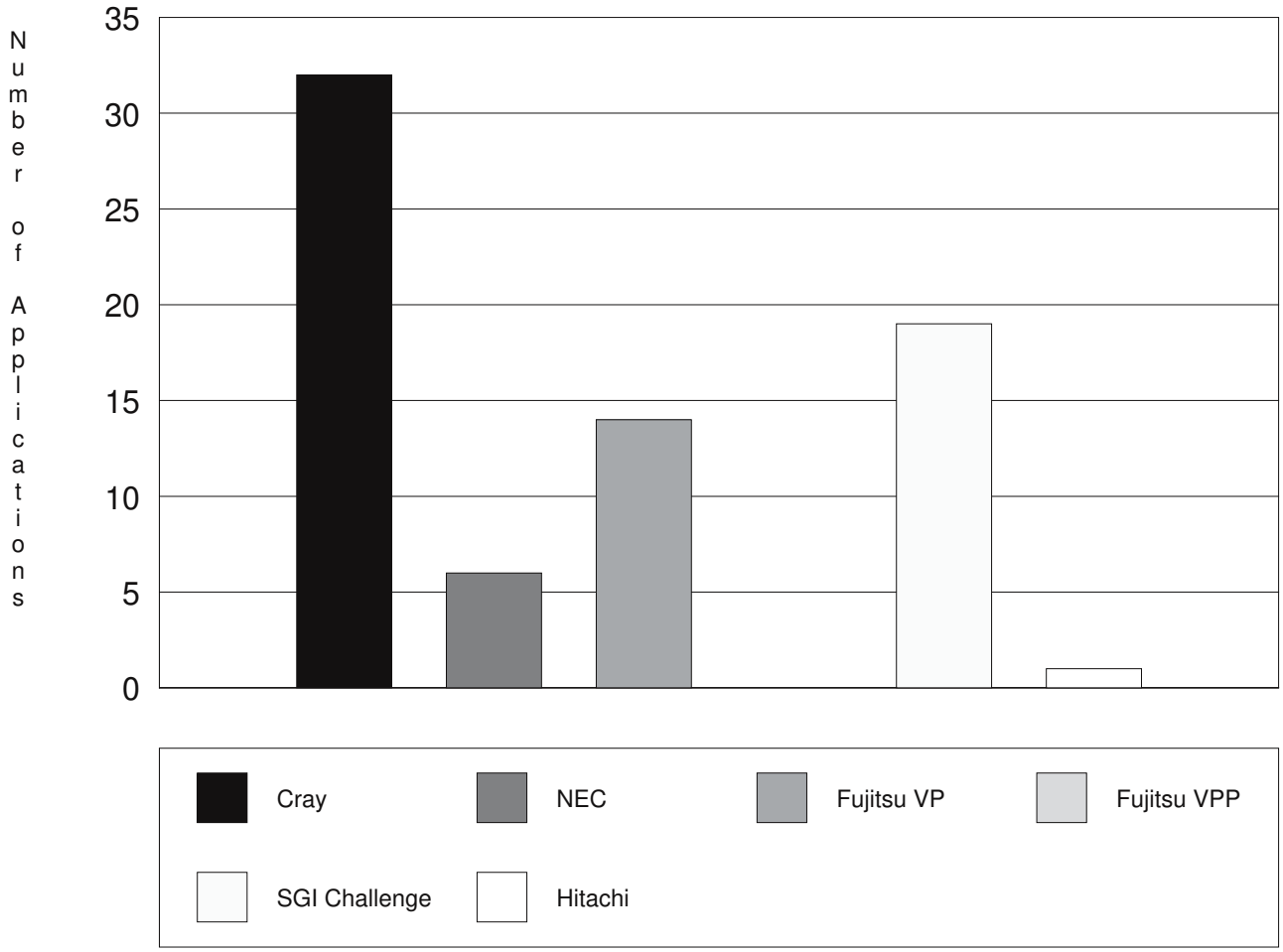Chemical Engineering, Chemistry